

DAKORIT® Speed Up 17DD



Accelerator for DAKORIT® PUR1K 30P and IMBERAL® DAB 30P

Characteristics

DAKORIT® Speed Up 17DD is an accelerator for **DAKORIT® PUR1K 30P** and **IMBERAL® DAB 30P**. The mix of different special catalysts accelerates the curing process. This does not negatively affect the elasticity and impermeability of **DAKORIT® PUR1K 30P** and **IMBERAL® DAB 30P**.

Use

DAKORIT® Speed Up 17DD is added to **DAKORIT® PUR1K 30P / IMBERAL® DAB 30P**. The maximum quantities to be added must not be exceeded. Dosing is effected using the cap in the inserted part of the cover. The accelerator component should be added, if operating under pressure or rain might endanger the fresh sealing.

Specifications

Packaging type	Tin bottle
Contents	0.5 kg
Colour	colourless, muddy
Working temperature	+5 °C to +25 °C
Storage	cool, 12 months

Quantity required

Dosing: **DAKORIT® PUR1K 30P**
1 caps á 25 ml for a 3.5 kg cont.
2 caps á 25 ml for a 7 kg cont.
5 caps á 25 ml for a 17 kg cont.
IMBERAL® DAB 30P
1 cap á 25 ml for a 7.5 kg cont.

DAKORIT® Speed Up 17DD

Application

Add **DAKORIT® Speed Up 17DD** to **DAKORIT® PUR1K 30P** and **IMBERAL® DAB 30P** and mix with a slow drill (400 - 600 revs.) and a stirrer. The quantity is determined by the dosage insert in the cap of the bottle. 2. After mixing the material is quickly spread over the surface and worked. Remember that the working life is reduced!

DAKORIT® PUR1K 30P

Benchmark Values at +25 °C:

Without -Speed Up 17DD

Pot life: -

Skin formation: 1 hours

With 0.8 % -Speed Up 17DD

Pot life: 10 minutes

Skin formation: 20 minutes

Benchmark values at +10 °C:

Without -Speed Up 17DD

Pot life: -

Skin formation: 6.5 hours

With 0.8 % -Speed Up 17DD

Pot life: 15 minutes

Skin formation: 2 hours

IMBERAL® DAB 30P

Benchmark Values at +20 °C:

Without -Speed Up 17DD

Pot life: -

Skin formation: 1,5 hours

With 0.5 % -Speed Up 17DD

Pot life: 20 minutes

Skin formation: 50 minutes

Benchmark values at +8 °C:

Without -Speed Up 17DD

Pot life: -

Skin formation: 2,5 hours

With 0.5 % -Speed Up 17DD

Pot life: 40 minutes

Skin formation: 1,5 hours

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DAKORIT® PUR1K 30P

IMBERAL® DAB 30P

Important notes

- Low temperatures retard the setting process and high temperatures accelerate it.
- After stirring, pour out quickly and work/process the material.
- Do not use more than the prescribed quantity of accelerator.
- The specified quantities to be added must not be exceeded.

Ingredients

PU catalysts

Safety provisions/recommendations

Please refer to the current safety data sheet for further information on safety during transport, storage and handling.

Disposal

The local waste removal regulations must be observed.

Manufacturer

Sievert Baustoffe GmbH & Co. KG

Mühlenschweg 6, 49090 Osnabrück

Tel +49 2363 5663-0, Fax +49 2363 5663-90

hahne-bautenschutz.de, info-hahne@sievert.de

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